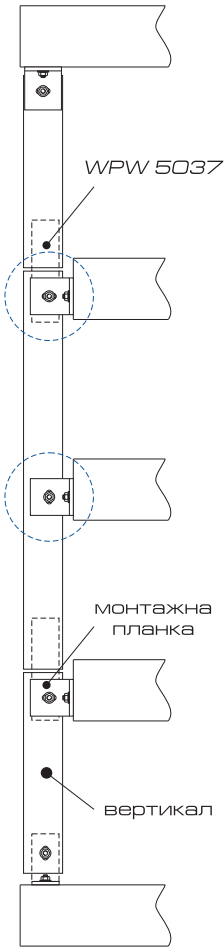
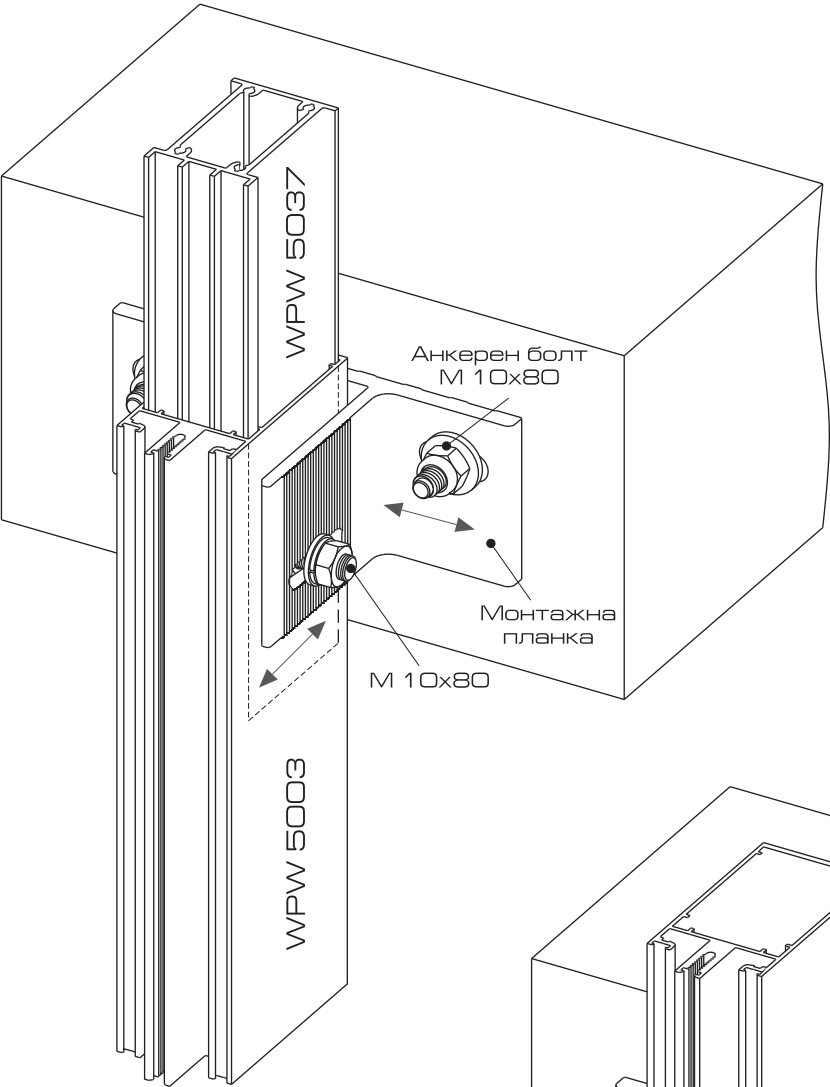
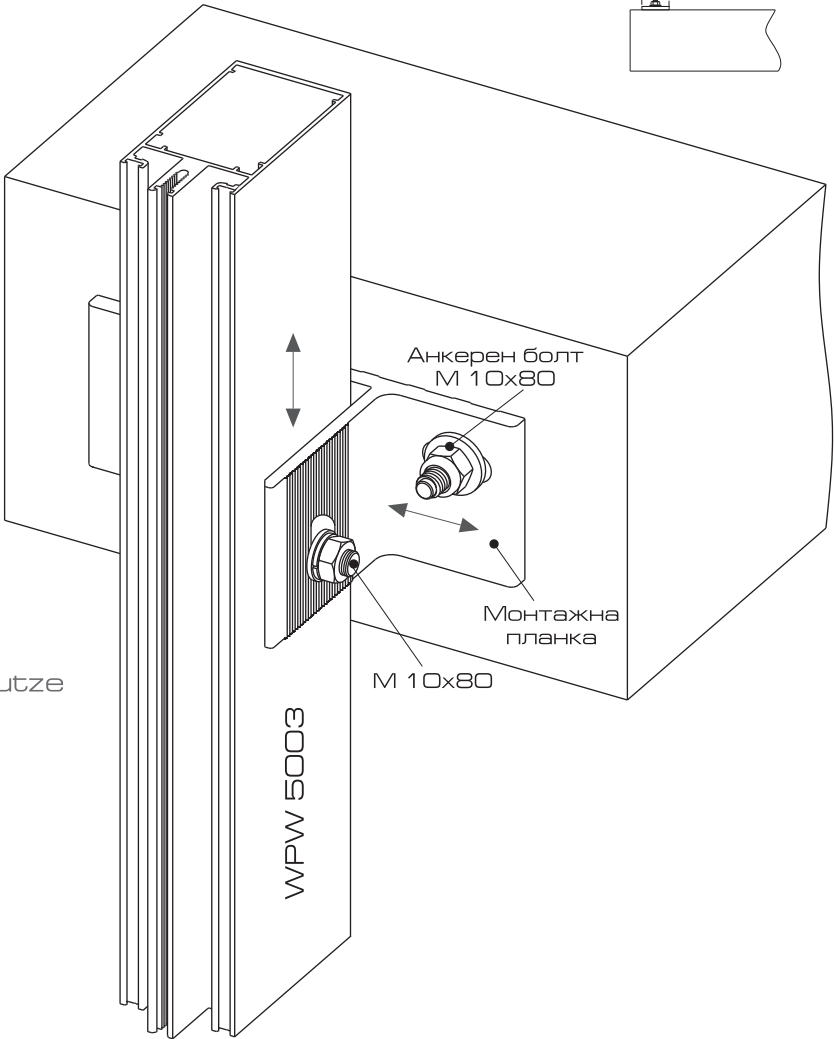
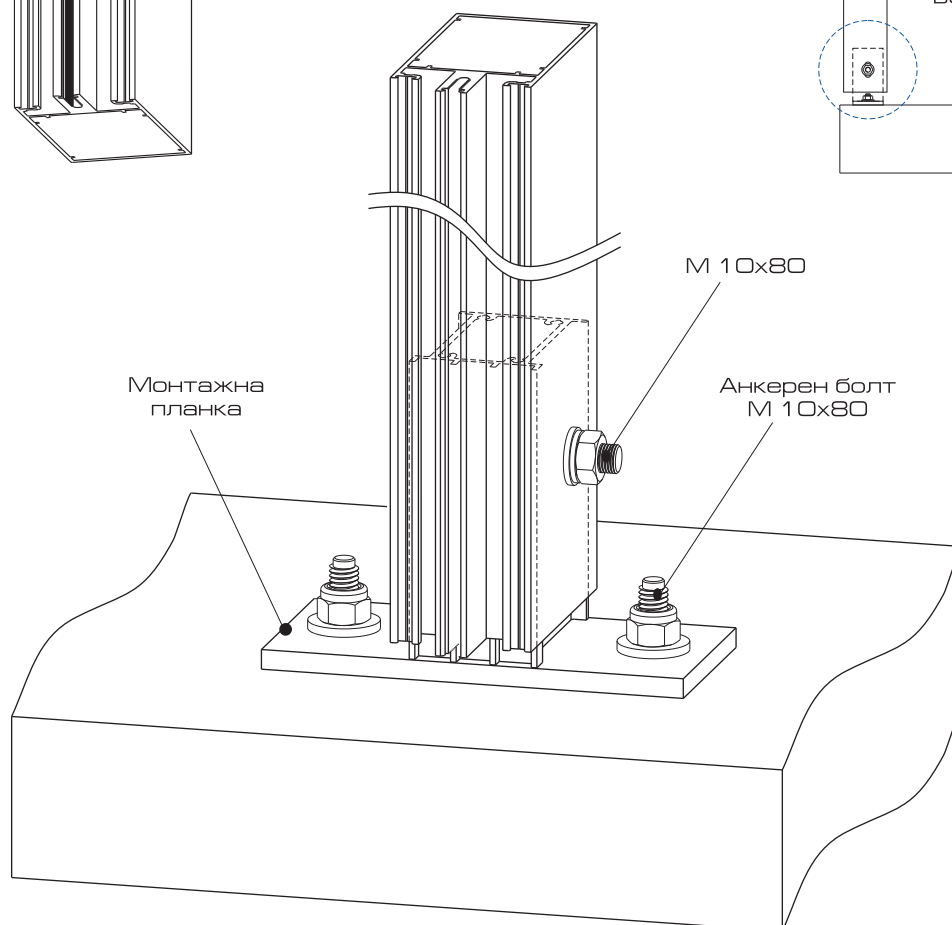
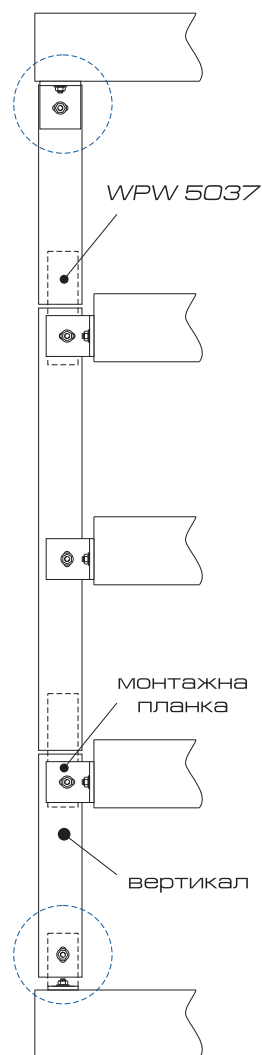
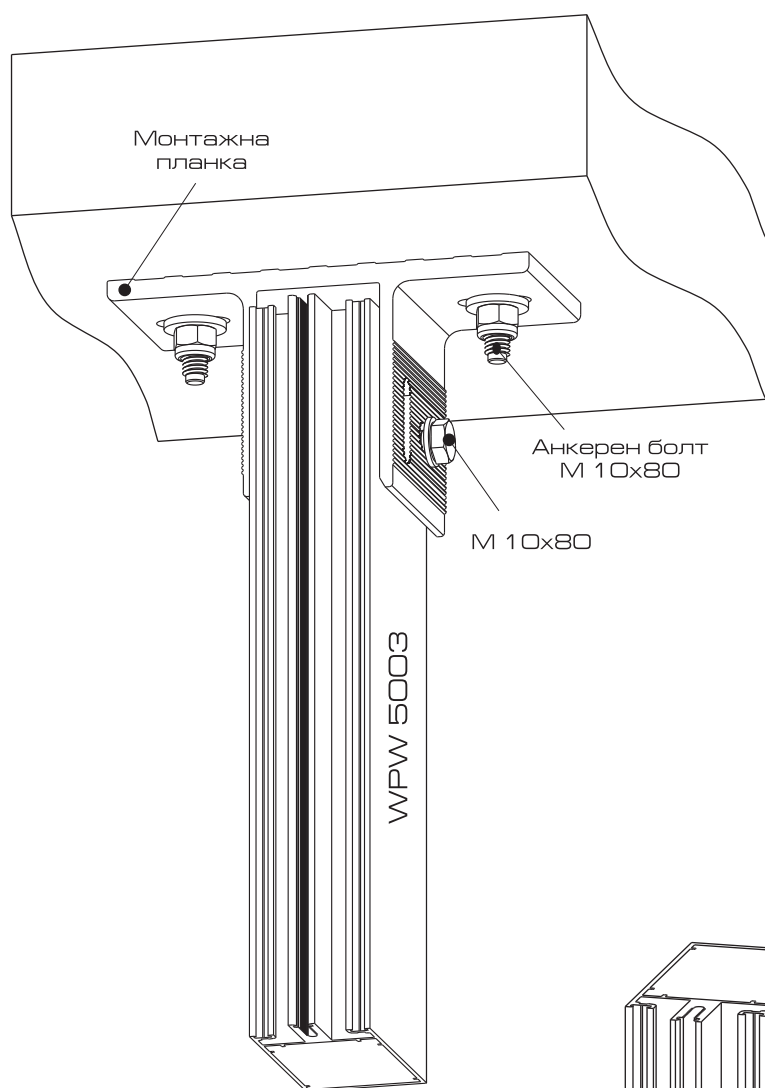


Неподвижна опора
static support/Unbewegliche Stutze

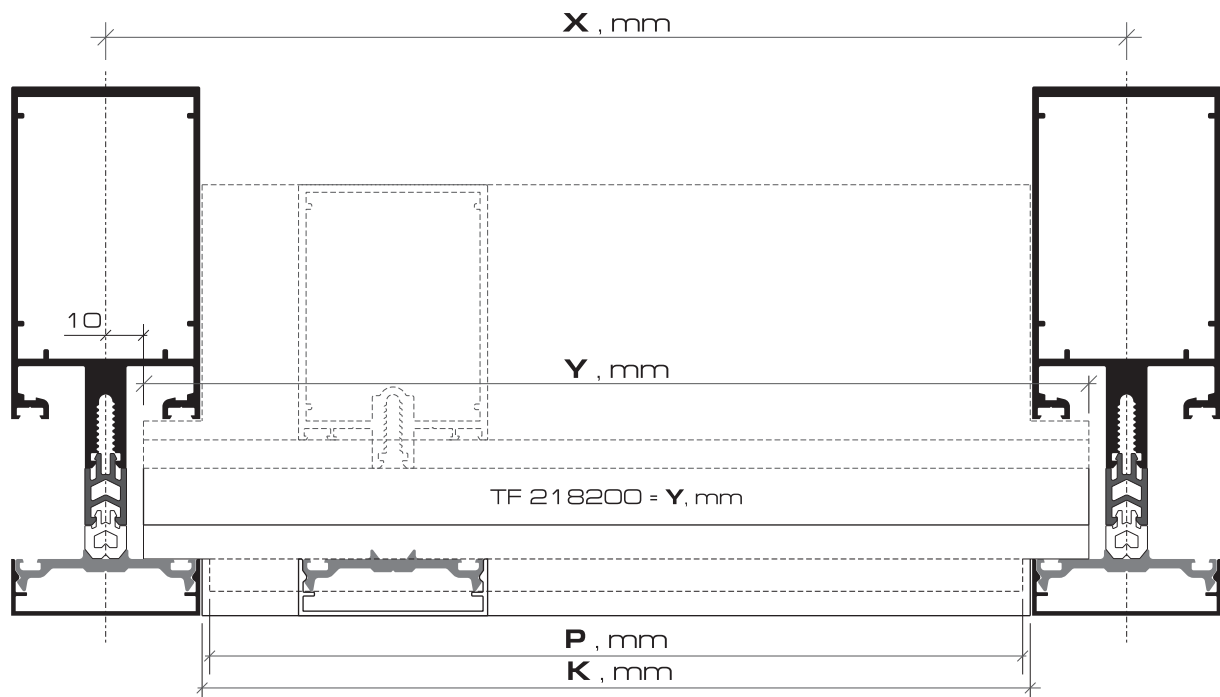


Подвижна опора
mobile support/ unbewegliche Stutze





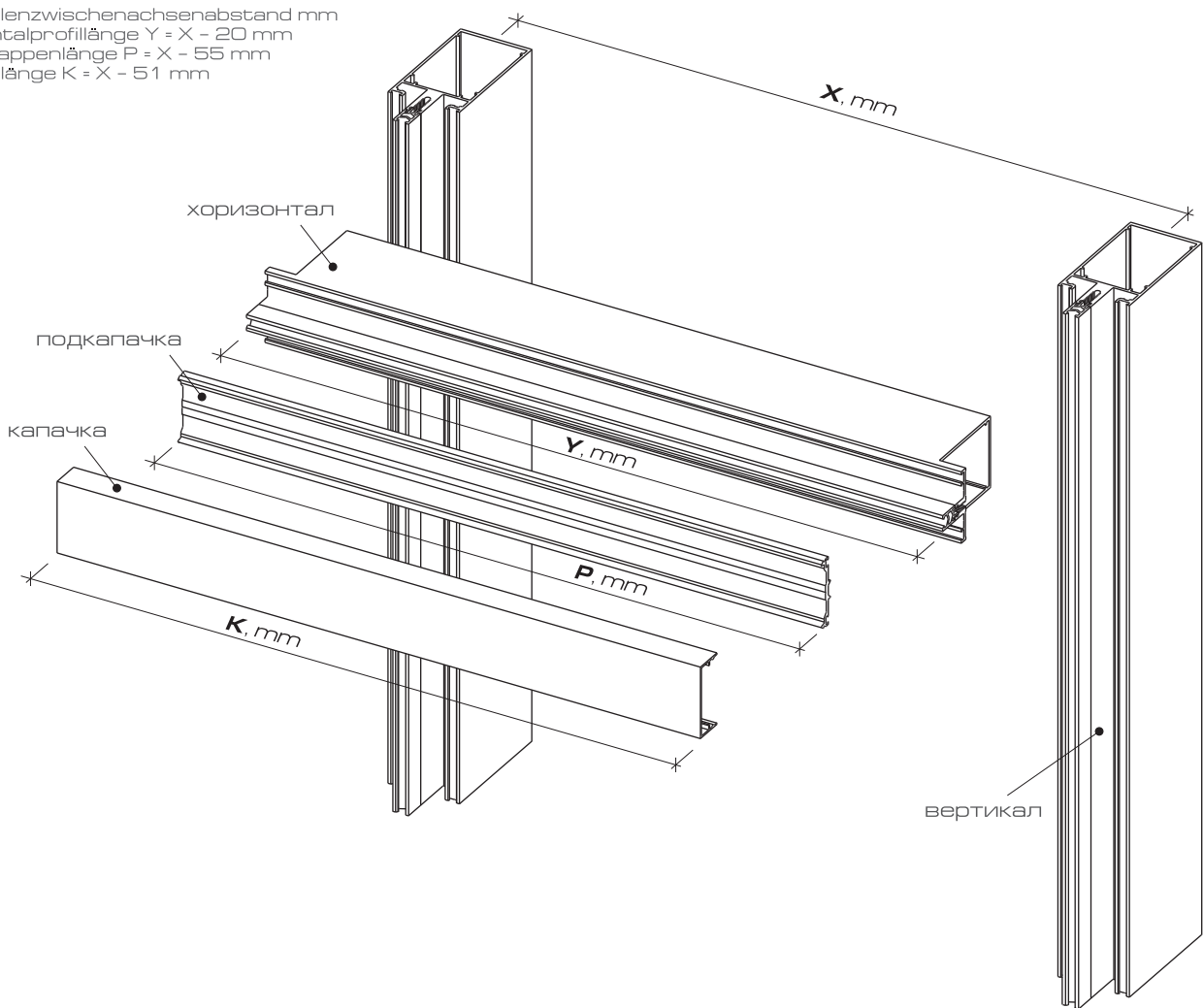
Определяне размерите на хоризонталният профил,
подкапачката WPW 5025 и капачката WPW 5024 / WPW 5023 /
Finding the dimensions of the transom, preasure plate WPW 5025 and cover cap WPW 5024 / WPW 5023 /
Bestimmung von Horizontalprofil- Unterkappe WPW 5025- und Kappegrossen WPW5024 /WPW5023/



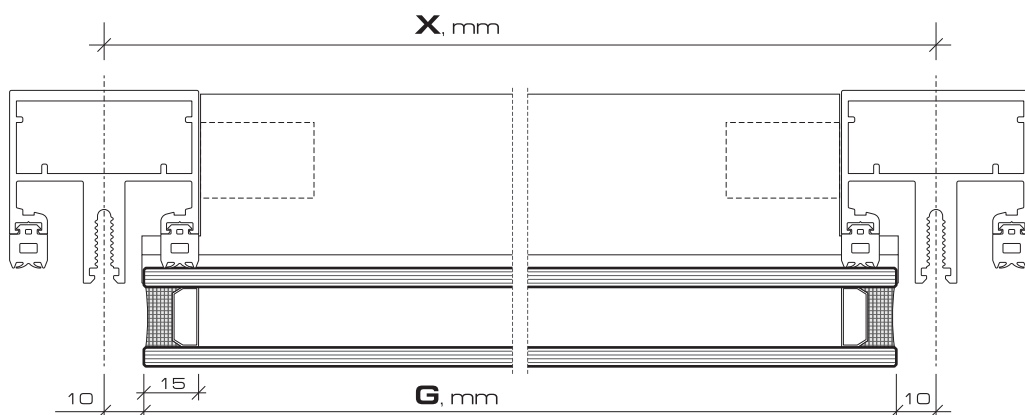
X - междуосово разстояние на вертикалите ; mm
 Y - дължина на хоризонталния профил - $Y = X - 20$; mm
 P - дължина на подкапачката - $P = X - 55$; mm
 K - дължина на капачката - $K = X - 51$; mm

X - distance between the axis of the mullions ; mm
 Y - length of the transom - $Y = X - 20$; mm
 P - length of the pressure plate - $P = X - 55$; mm
 K - length of the cover cap - $K = X - 51$; mm

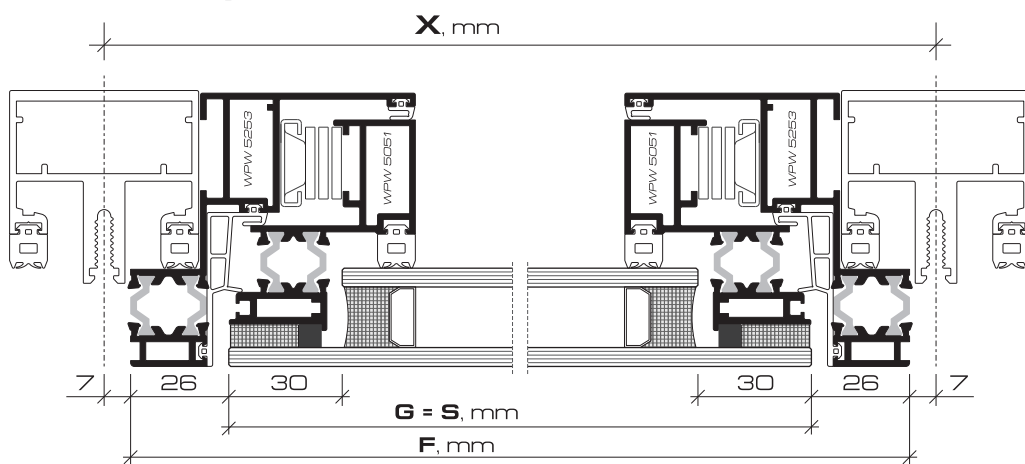
X - Vertikalenzwischenachsenabstand mm
 Y - Horizontalprofillänge $Y = X - 20$ mm
 P - Unterkappenlänge $P = X - 55$ mm
 K - Kappenlänge $K = X - 51$ mm



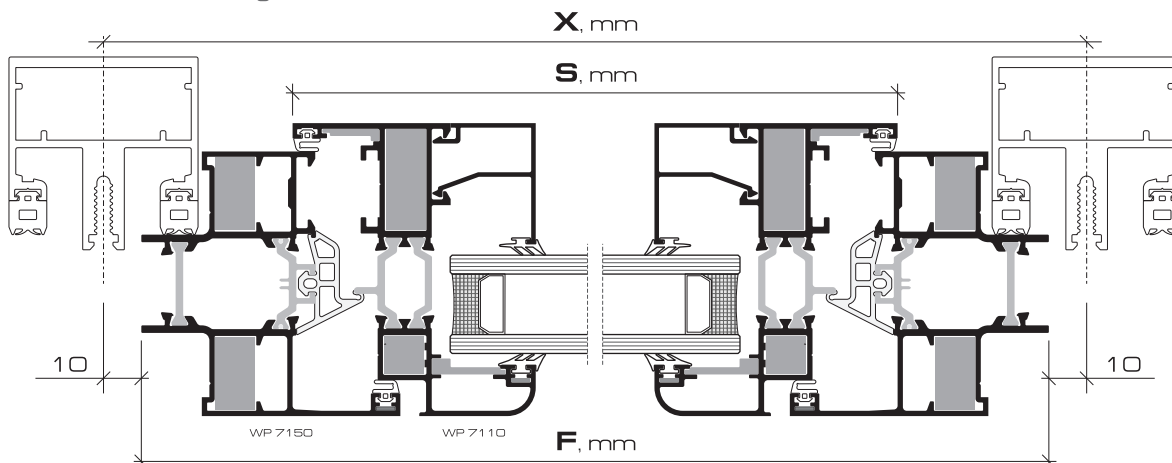
Определяне размерите на стъклопакетите
и профилите за изработка на клапи по хоризонтал
Determining the dimensions of the glass and the profiles for horizontal valves
Bestimmung von Glassgrossen und Klappenprofilen horizontaler Art



X - междуосово разстояние на вертикалите ; mm
G - дължина на стъклопакета - $G = X - 20$; mm
X - length of the distance between the axis of the mullions ; mm
G - length of the glass - $G = X - 20$; mm
G - Glaslänge $G = X - 20$ mm



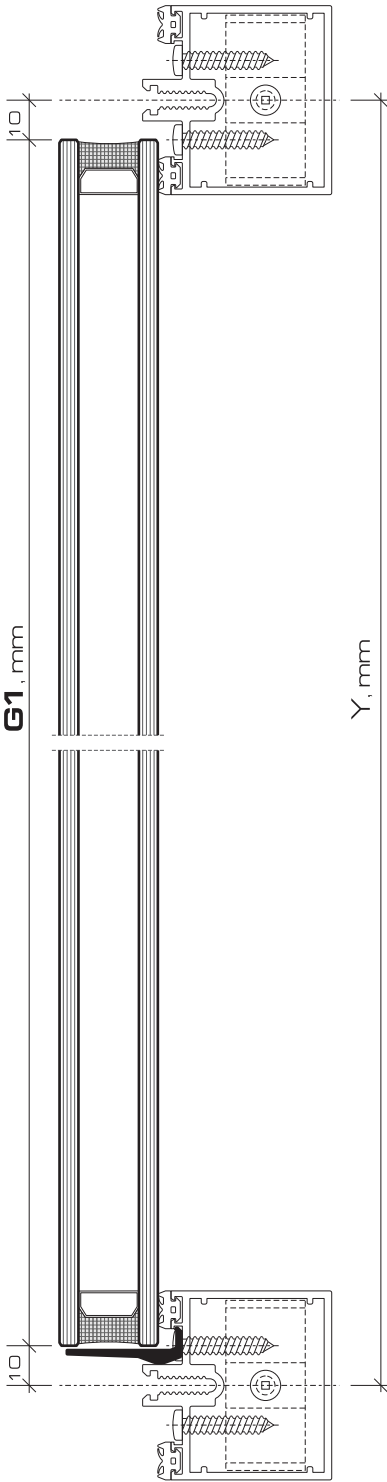
X - междуосово разстояние на вертикалите ; mm
F - дължина на WPW 5253 - $F = X - 14$; mm
S - дължина на WPW 5051 - $S = X - 66$; mm / $S = F - 52$; mm /
X - length of the distance between the axis of the mullions ; mm
F - length of WPW 5253 - $F = X - 14$; mm
S - length of WPW 5051 - $S = X - 66$; mm / $S = F - 52$; mm /



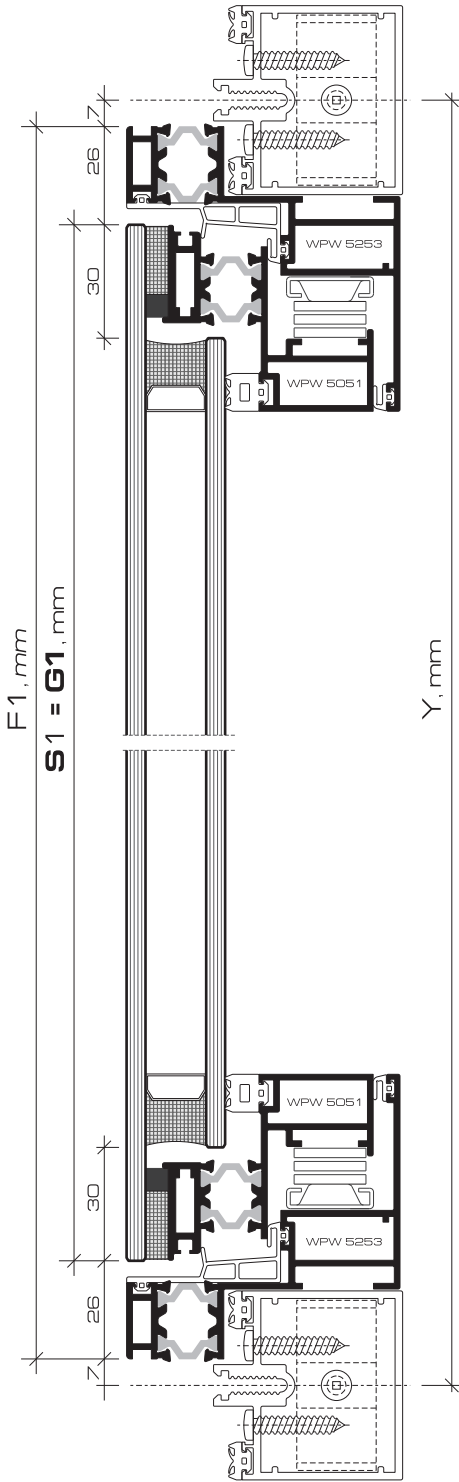
X - междуосово разстояние на вертикалите ; mm
F - дължина на WP 7150 - $F = X - 20$; mm
S - дължина на WP 7110 - $S = X - 100$; mm / $S = F - 80$; mm /
X - length of the distance between the axis of the mullions ; mm
F - length of WP 7150 - $F = X - 20$; mm
S - length of WP 7110 - $S = X - 100$; mm / $S = F - 80$; mm /

Определяне размерите на стъклопакетите
и профилите за изработка на клапи по вертикал
Determining the dimensions of the glass and the profiles for vertical valves
Bestimmung von Glassgrößen und Klappenprofilen vertikaler Art

Y - междусово разстояние на хоризонталите ; mm
G1 - височина на стъклопакета - G1 = Y - 20 ; mm
Y - length of the distance between the axis of the transoms ; mm
G1 - length of the glass - G1 = Y - 20 ; mm
Y - Horizontalzwischenachsenabstand mm
G1 - Glashöhe - G1 = Y - 20 mm

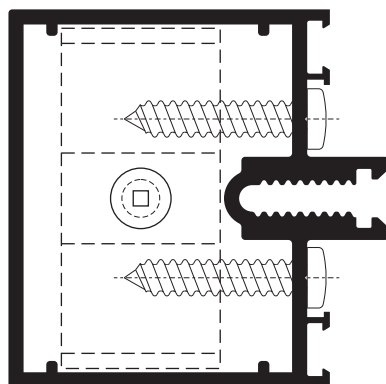


Y - междусово разстояние на хоризонталите ; mm
S1 - височина на WPW 5051 - S1 = Y - 66 ; mm / S1 = F1 - 52 ; mm /
F1 - височина на WPW 5253 - F1 = Y - 14 ; mm
G1 - височина на стъклопакета - G1 = S1 ; mm
Y - length of the distance between the axis of the transoms ; mm
S1 - height of WPW 5051 - S1 = Y - 66 ; mm / S1 = F1 - 52 ; mm /
F1 - height of WPW 5253 - F1 = Y - 14 ; mm
G1 - height of the glass - G1 = S1 ; mm
Y - Horizontalzwischenachsenabstand ; mm
S1 - height of WPW 5051 - S1 = Y - 66 ; mm / S1 = F1 - 52 ; mm /
F1 - height of WPW 5253 - F1 = Y - 14 ; mm
G1 - Glashöhe - G1 = S1 ; mm

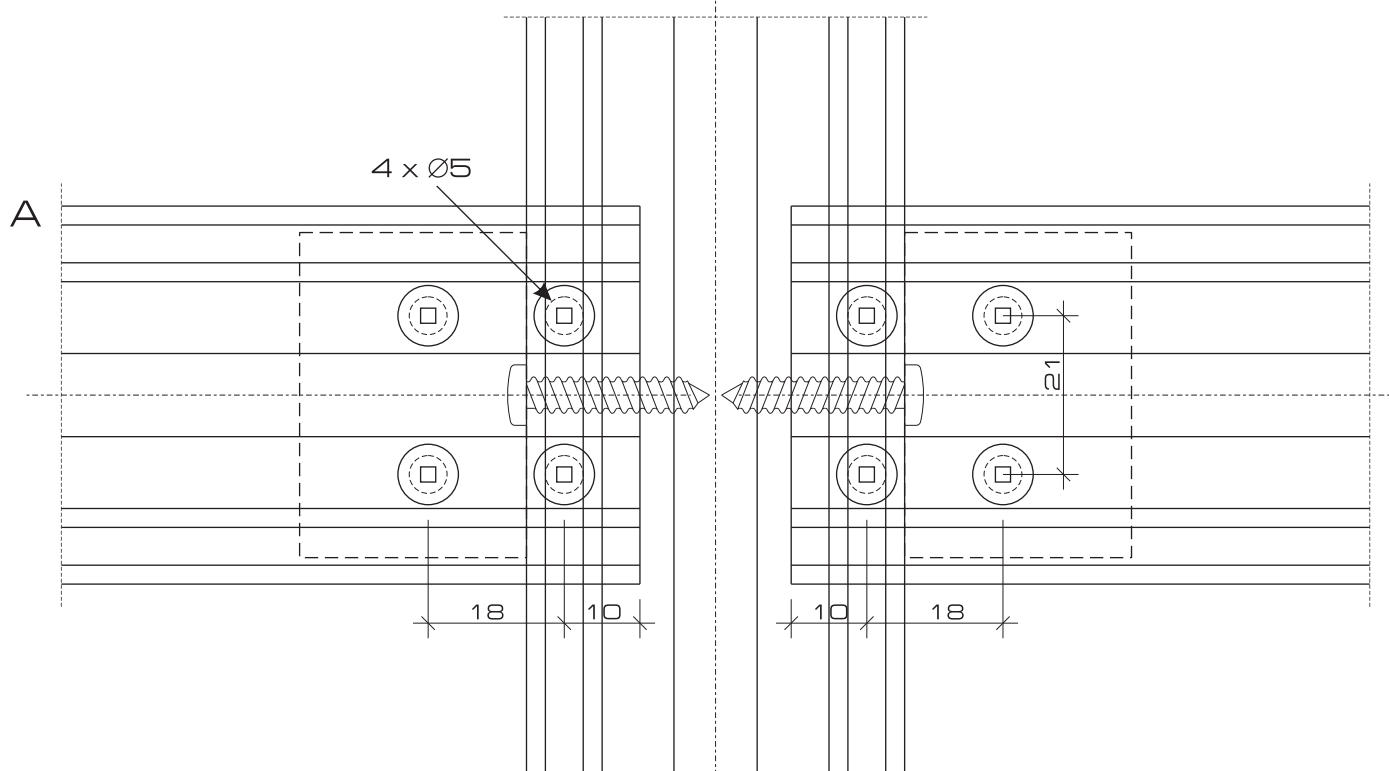
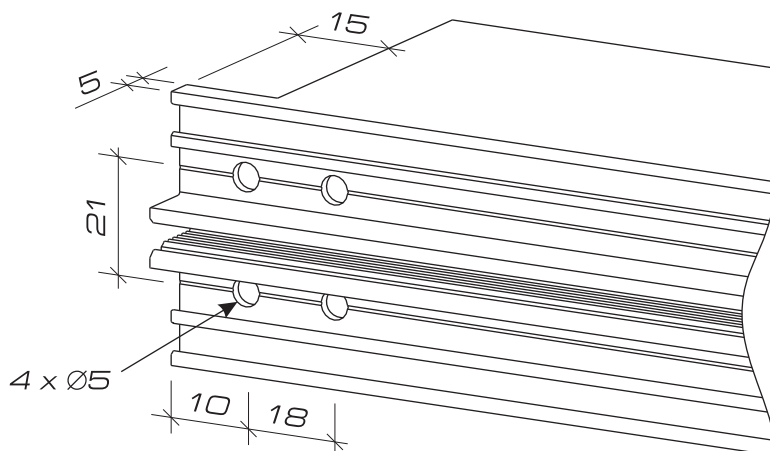


Обработка на хоризонталите / I вид сглобка /
Processing of the transoms / I type/
Horizontalenbearbeitung /Art von Zusammensetzung/

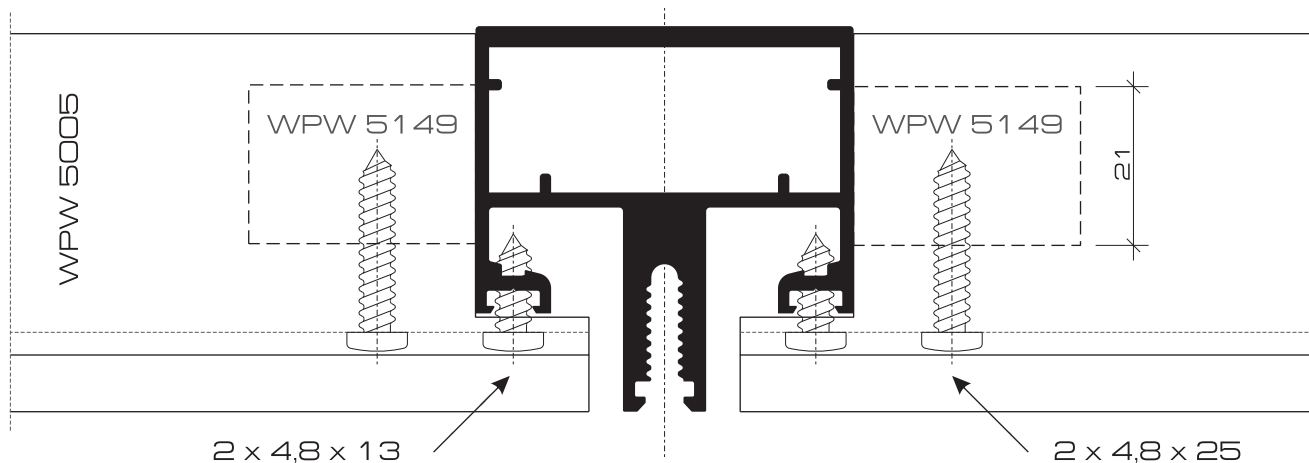
WPW 5005



A



WPW 5001



Обработка на хоризонталите / II вид сглобка /
Processing of the transoms / II type/
Horizontalenbearbeitung /Art von Zusammensetzung/

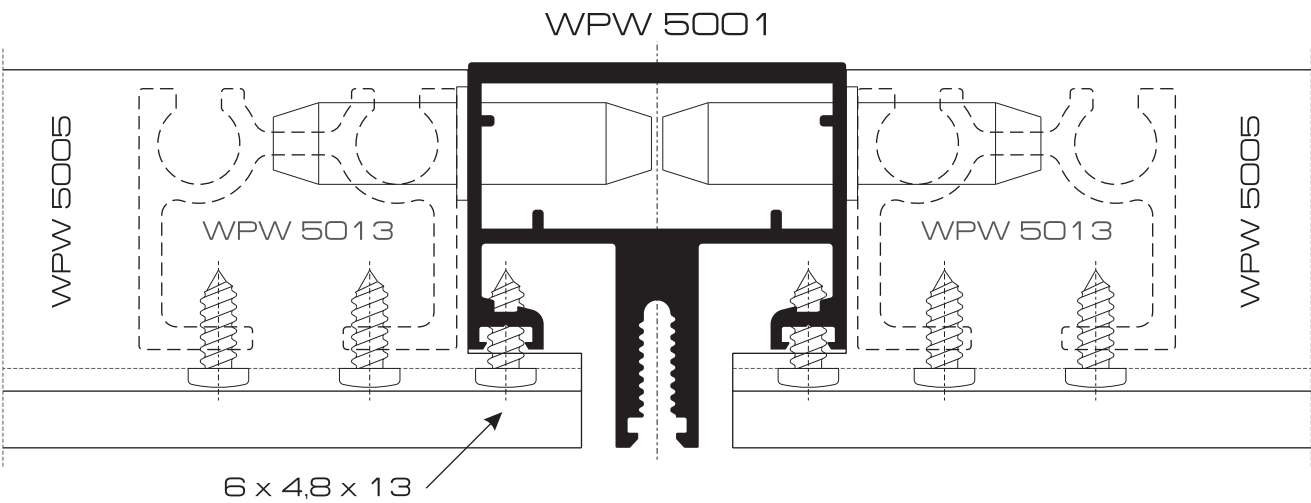
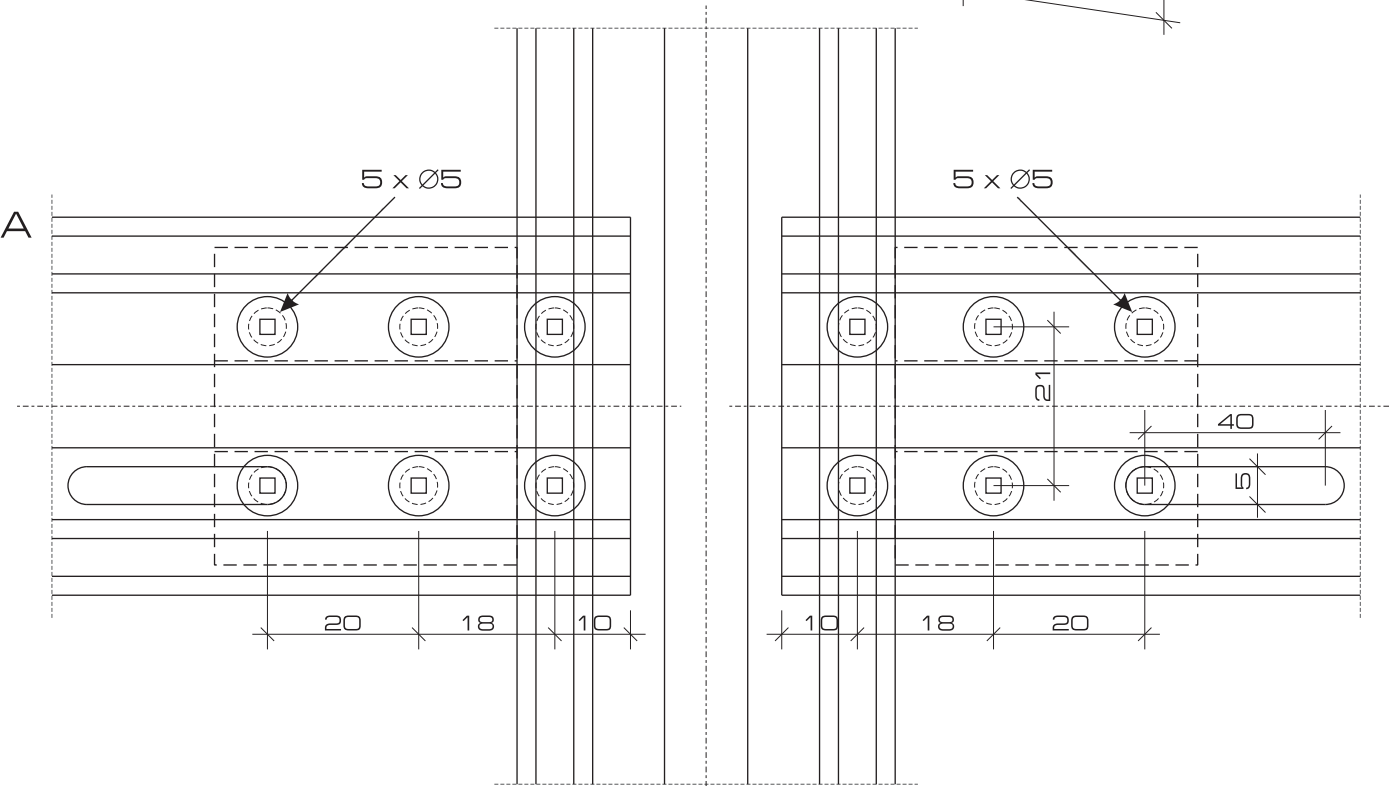
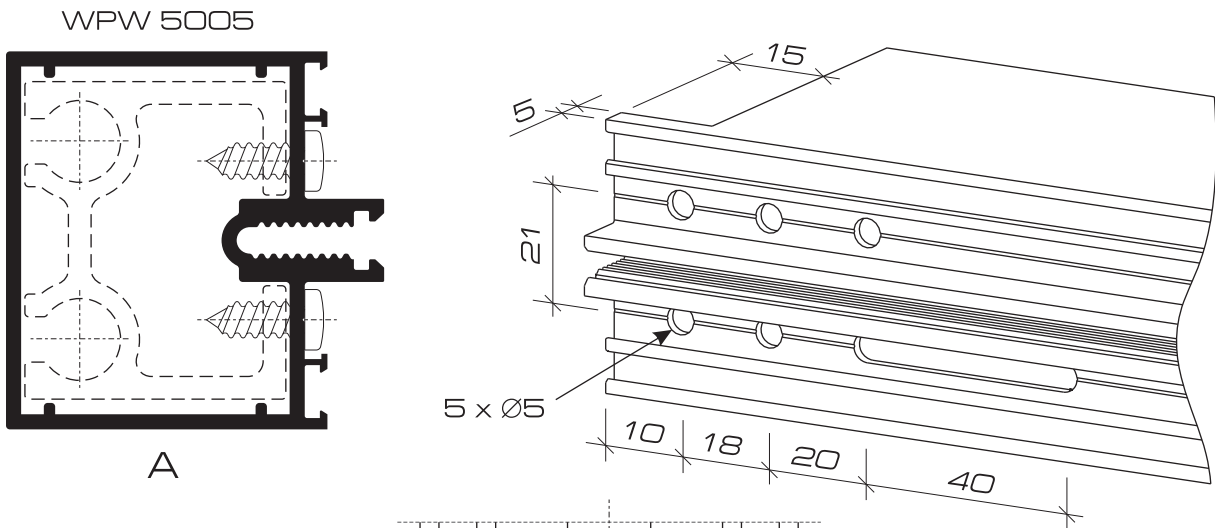


Схема за монтиране на хоризонтал / I вид сглобка /
Scheme for fixing a transom / I type /
Horizontalmontierenschema /Art von Zusammensetzung/

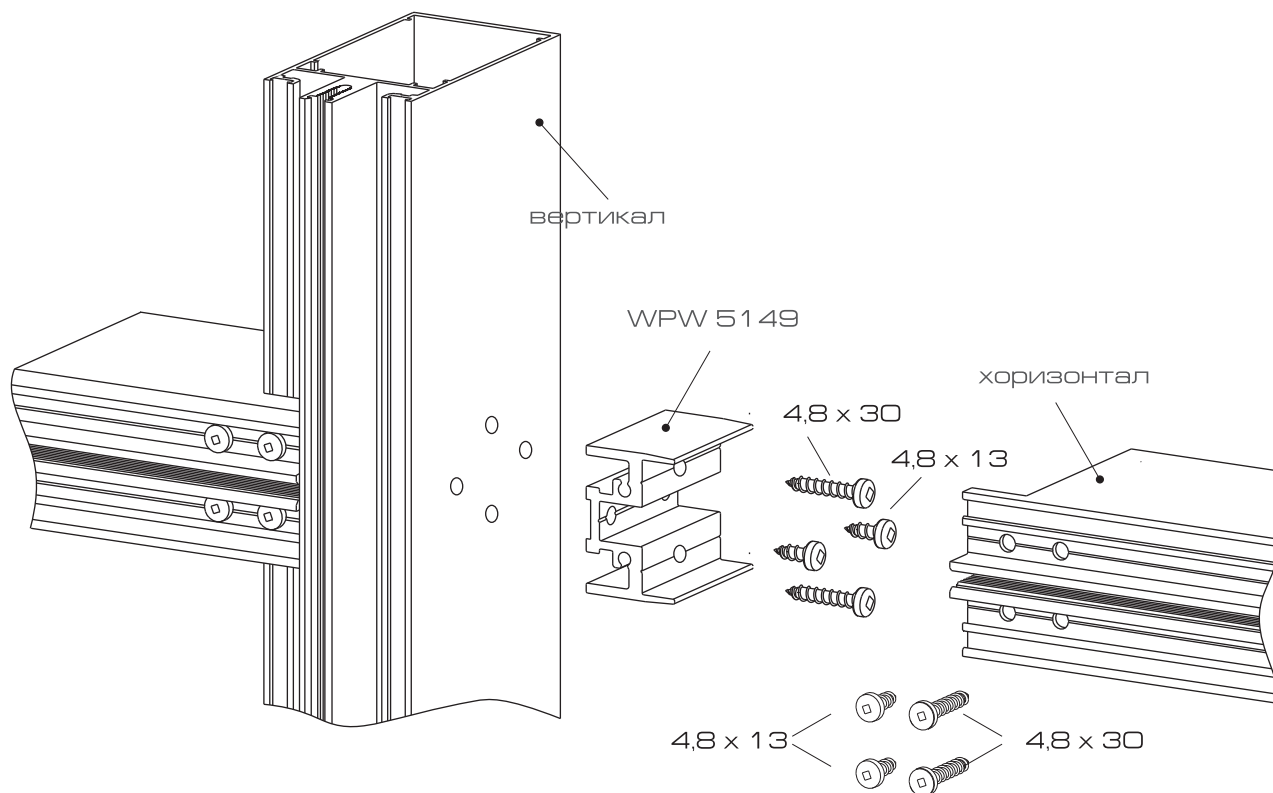
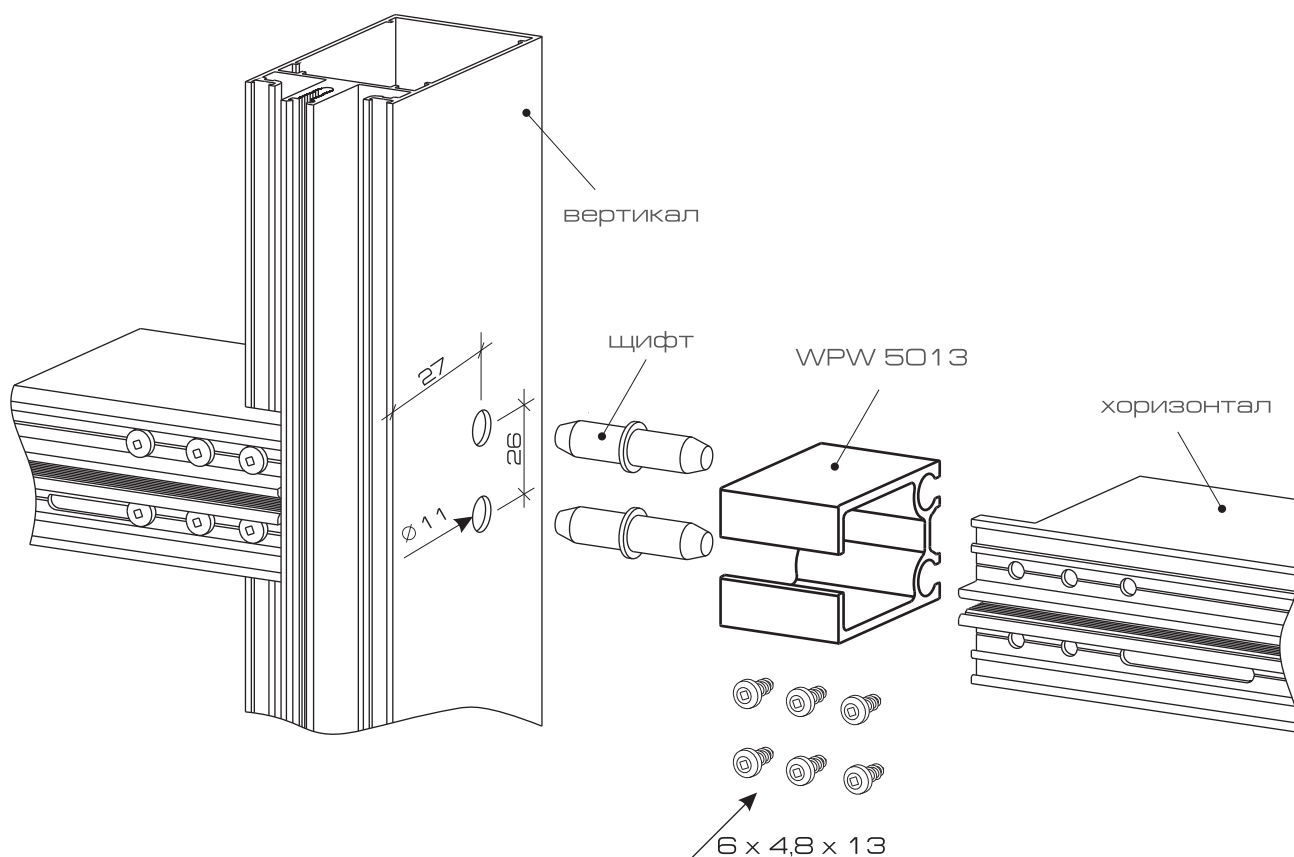


Схема за монтиране на хоризонтал / II вид сглобка /
Scheme for fixing a transom / II type /
Horizontalmontierenschema /Art von Zusammensetzung/



Обработка на подкапачка WPW 5025 и капачка
WPW 5024 / WPW 5023 /

Processing of the preasure plate WPW 5025
and cover cap WPW 5024 / WPW 5023 /

Unterkappenbearbeitung WPW 5025
und Kappenbearbeitung WPW5024 /WPW5023/

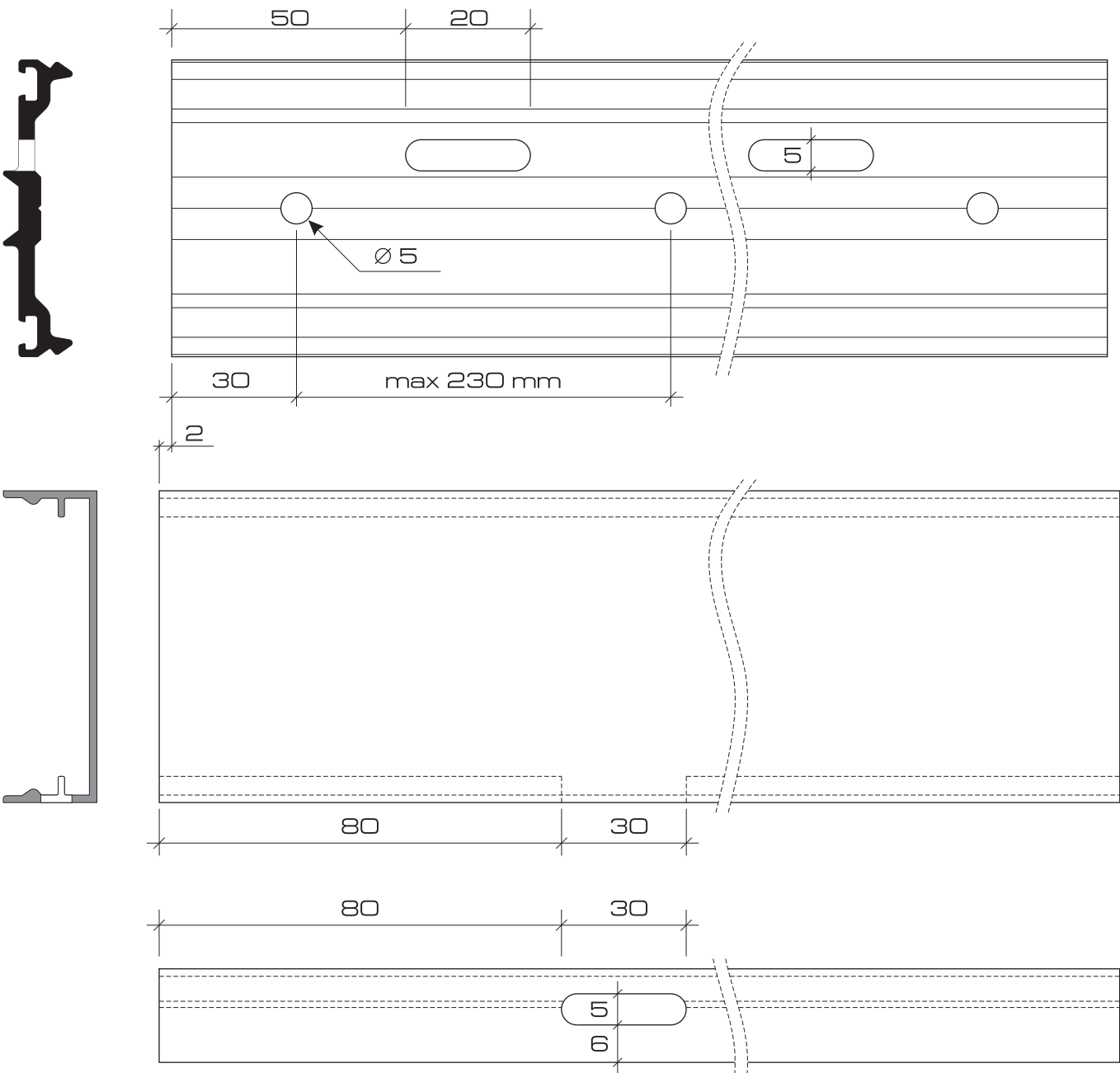
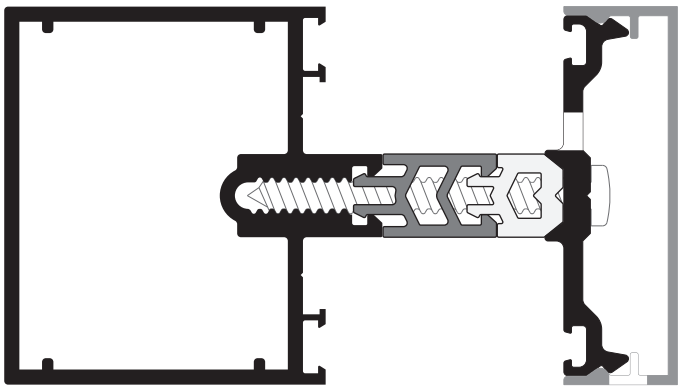
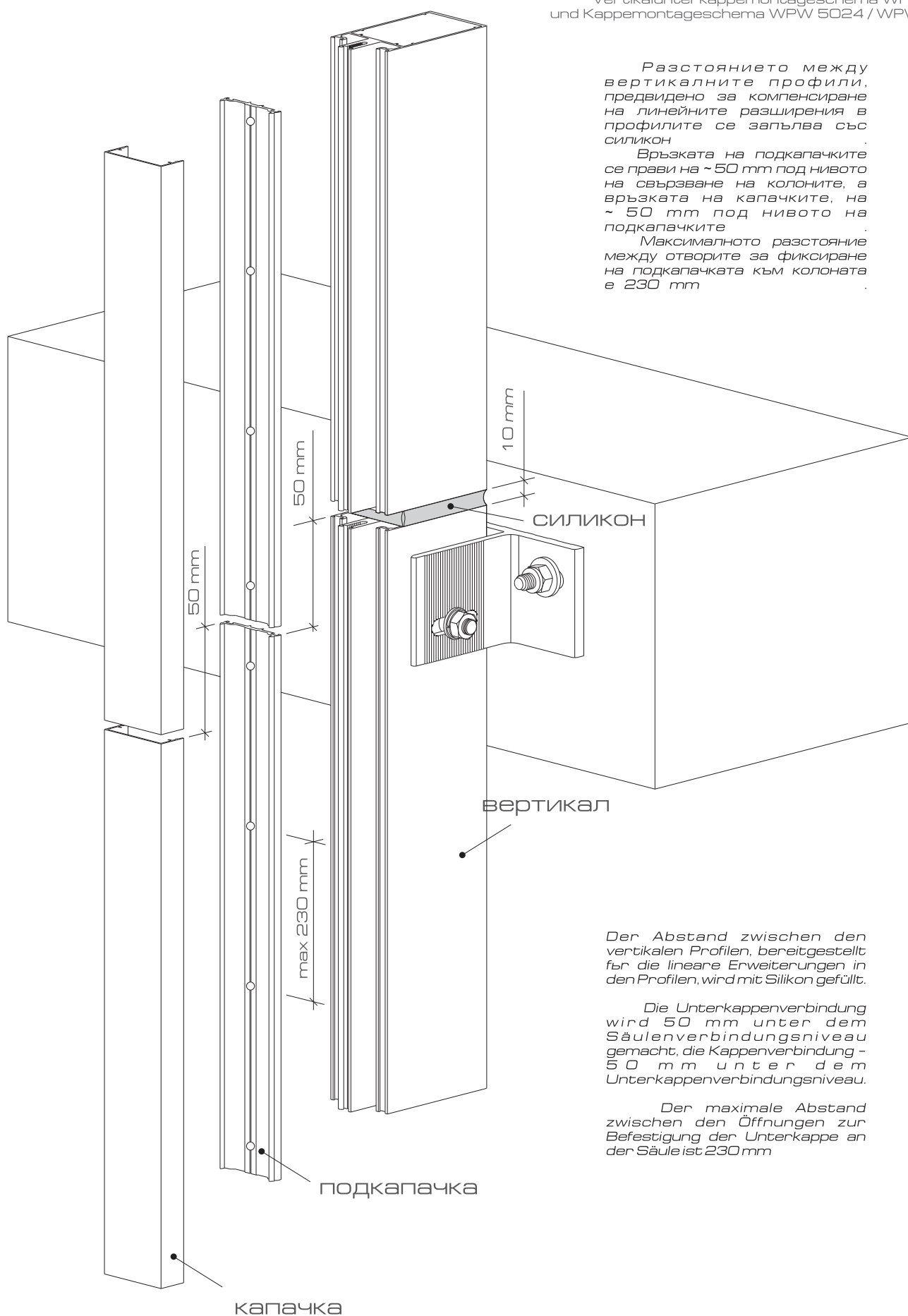


Схема за монтаж на вертикална подкапачка
WPW 5025 и капачка WPW 5024 / WPW 5023 /

Scheme for fixing vertical preasure plate WPW 5025
and cover cap WPW 5024/ WPW 5023/

Vertikalunterkappemontageschema WPW5025
und Kappemontageschema WPW 5024 / WPW5023/

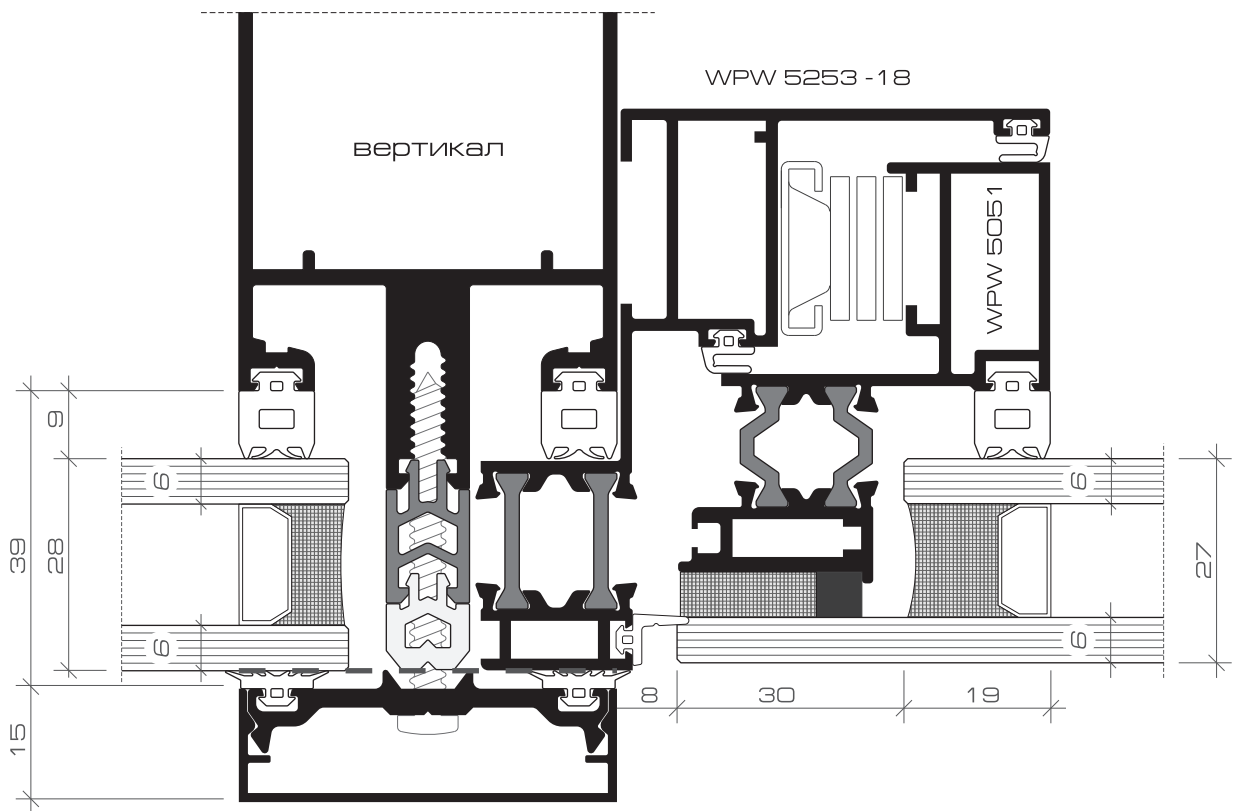
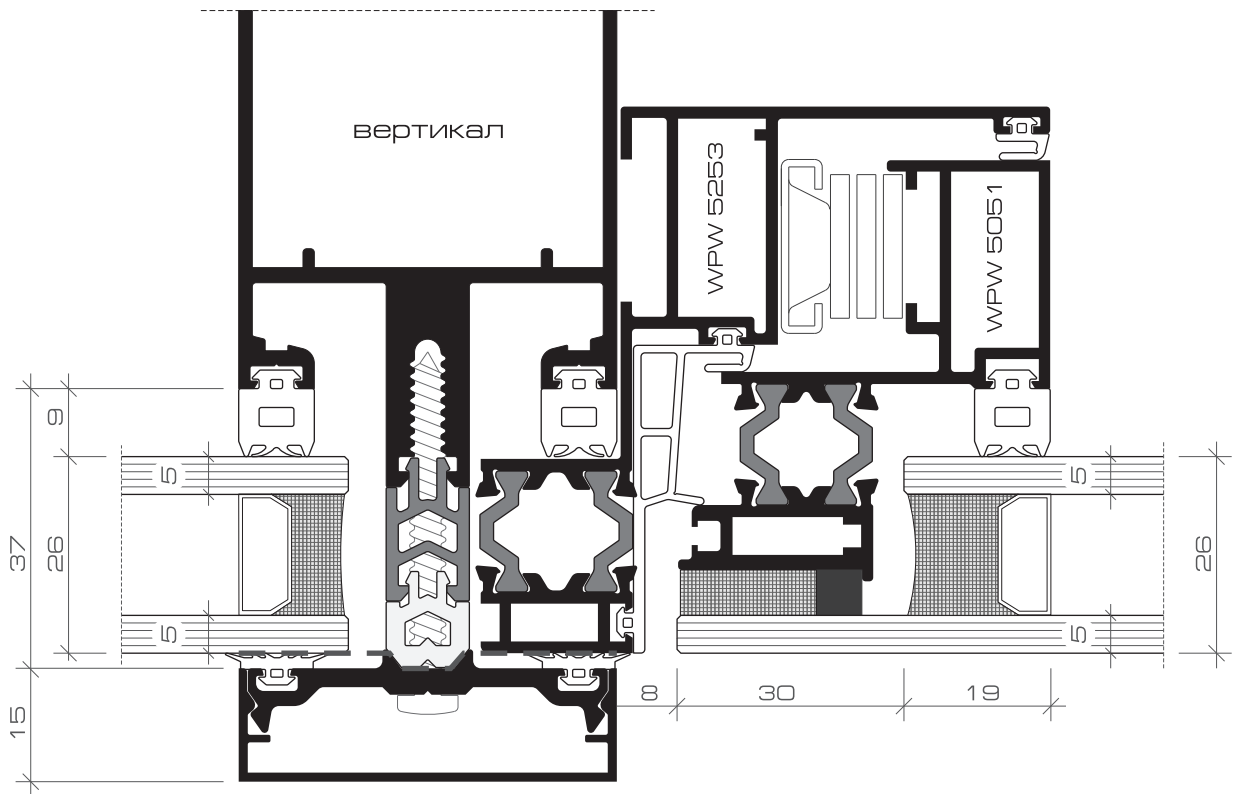


Der Abstand zwischen den vertikalen Profilen, bereitgestellt für die lineare Erweiterungen in den Profilen, wird mit Silikon gefüllt.

Die Unterkappenverbindung wird 50 mm unter dem Säulenverbindungs niveau gemacht, die Kappenverbindung - 50 mm unter dem Unterkappenverbindungs niveau.

Der maximale Abstand zwischen den Öffnungen zur Befestigung der Unterkappe an der Säule ist 230 mm

Остъкляване
Glazing
Verglasung



Остъкляване
Glazing
Verglasung

